

**DECLARATION AND POWER OF ATTORNEY**

As a below-named inventor, I hereby declare that: My residence, post-office address, and citizenship are as stated below next to my name,

I believe that I am an original, first, and joint inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled

**METHOD OF AND APPARATUS FOR PRODUCING TUBES OF METAL**

the specification of which is attached hereto.

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56.

I hereby claim foreign priority benefits under 35 USC 119 of any foreign application for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

**Prior Foreign Application**

Country	Number	Filing Date	Priority claimed
Germany	10316910.5	12 April 2003	Yes

I hereby appoint as attorneys to prosecute this application and to transact all business connected therewith:

Herbert Dubno, Reg. 19,752; Andrew Wilford, Reg. 26,597; Jonathan Myers, Reg. 26,963 and each of them individually.

Address all correspondence to:

**The Firm of Karl F. Ross, P.C.**  
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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 USC 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of first inventor: **Hermann-Josef KLINGEN**

Inventor's signature

*Hermann-Josef Klingen*

Date:

*03. January 2004*

Residence: **Moers, Germany**

Citizen of Germany

Post-office Address: **Heideweg 19, D-47447 Moers, Germany**

Full name of second inventor:

**Thomas WINTERFELDT**

Inventor's signature

*Thomas Winterfeldt*

Date:

*16. February 2004*

Residence: **Rheinberg, Germany**

Citizen of Germany

Post-office Address: **Allensteiner Strasse 121, D-47495 Rheinberg, Germany**

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Ser. No. Not known

Full name of third inventor: *Norbert ZILLEKENS*

Inventor's signature *Norbert Zillekens* Date: *09. February 2004*

Residence: **Hückelhoven, Germany**

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